

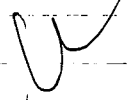

Work Order ID 79129

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Page 1

Item ID: D350-607-445 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Utility-Basket
 Start Date: 1/20/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/23/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference: disassemble

Approvals: Process Plan:  Date: Tooling: Date: Run Start ***NR1***
 QC:  Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-2	C

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

Pull from stock:
 1 x D350-607-445 B74098
 disassemble kit, return all parts to stock:
 1 x D350-607-411 B74093 ✓
 1 x D3911-041 B73350
 1 x D3911-043 B73351
 1 x D3912-041 B74266
 1 x D4032-041 B74099
 1 x D4085-1-B71517
 6 x AN4-13A B118706
 6 x MS21042L4 B117885
 12 x NAS1149F0432

140 QC21- Final Inspection - Work Order Release 0.00

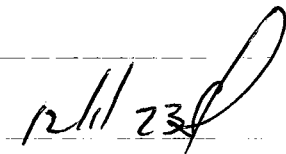
140

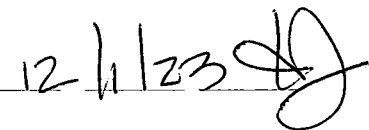
QC

Quality Control

Memo

0.00





ME
12-01-23

Picklist Print

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Page 1

Work Order ID: 79129

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 1/20/12

Required Date: 1/23/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-15 JLM VERIFIED BY:DD IPP Rev:B as per ecn 10-552 DD
10.04.19 verified by:EC IPP Rev:C as per ecn 10-596 DD 10.08.26 verf by:EC IPP
Rev:D 11.02.09 add to install label DD verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A Bolt		Purchased	No				Each	1,386.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		1386							
				119449		386							
				120187		1000							
D350-607-411 Quick Release Basket Mounting Installation		Manufactured	No				Each	2.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG		2							
				76009		2							
D350-607-445 Heli-Utility-Basket		Manufactured	No				Each	0.0000					
D3911-041 Basket Installation Stud Assembly, Lower		Manufactured	No				Each	7.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st507		7							
				73350		4							
				77577		3							
D3911-043 Aft Eyebolt Receiver Assembly		Manufactured	No				Each	3.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st507		3							
				76286		1							
				77113		2							

11187.06

374093

1 74098

1

37335 12/1/23

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Work Order ID: 79129

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 1/20/12

Required Date: 1/23/12

Start Qty: 1.00

Required Qty: 1.00

D3912-041 Manufactured No Each 3.0000
Eyebolt Receiver Assembly

B7N266⁻¹

Location	Loc Qty	Loc Code
st507	3	
77576	3	

D4032-041 Manufactured No Each 0.0000
Short Basket Assembly (350)

B74099⁻¹

D4085-1 Manufactured No Each 13.0000
Placard, Instructions

SP

-1

Location	Loc Qty	Loc Code
ST122	13	
71517	3	
76297	10	

MS21042L4 Purchased No Each 7,203.0000
Nut

M117885⁶

Location	Loc Qty	Loc Code
ST300	7203	
117441	67	
117601	342	
118451	133	
119017	1661	
119075	5000	

NAS1149F0432P Purchased No Each 204.0000
Washer

M118840⁻¹² SP 12/1/123

Location	Loc Qty	Loc Code
ST275	204	
120142	204	

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Work Order ID 74098

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Page 1

Item ID: D350-607-445

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Utility-Basket

Start Date: 9/28/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 9/30/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:

Date: 11-09-21

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-2	C								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-445 CHG002

W11063

For MLT 11-9-30

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Install placard and label as per dwg
***Mask label plate to size of label, use scotchbrite red pad to lightly sand area
for label, apply label ***

W145

Done as W10 4632-041

115

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

inspect label

W1A5

Work Order ID 74098

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Item ID: D350-607-445

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Utility-Basket

Start Date: 9/28/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 9/30/2011 Req'd Qty: 1.00




Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00		5 11/10/03					
130  Packaging Packaging	Pick Kit Memo Package as per PPPD350-607-445	0.00 0.00		Raw A					11/10/3 J
140  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							11/10/11 JF ME 11-10-06

Picklist Print

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Page 1

Work Order ID: 74098

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket


Start Date: 9/28/2011

Required Date: 9/30/2011

Start Qty: 1.00


Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-15 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC IPP Rev:C as per ecn
10-596 DD 10.08.26 verf by:EC IPP Rev:D 11.02.09 add to install
label DD verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-411  Quick Release Basket Mounting Installation	CH2001	Manufactured	No			110	Each	3.0000	1	1			

B74093

Location	Loc Qty	Loc Code
PKG	3	
73174	1	
73483	1	
73484	1	

D3911-041

Basket Installation Stud Assembly, Lower

Manufactured No 110 Each 1.0000

B73350

Location	Loc Qty	Loc Code
st507	1	
72205	1	

D3911-043

Aft Eyebolt Receiver Assembly

Manufactured No 110 Each 4.0000

1110135

Location	Loc Qty	Loc Code
ST091	4	
73351	4	

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Work Order ID: 74098

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 9/28/2011

Required Date: 9/30/2011

Start Qty: 1.00

Required Qty: 1.00

D3912-041

Manufactured No

110

Each

3.0000

1 1



Eyebolt Receiver Assembly

374266

Location

Loc Qty

Loc Code

ST096

1

73185

1

st507

2

72987

2

D4032-041

Manufactured No

110

Each

0.0000

1 1



Short Basket Assembly (350)

374099

D4085-1

Manufactured No

110

Each

8.0000

1



Placard, Instructions

Location

Loc Qty

Loc Code

ST112

8

71517

8

AN4-13A

Purchased No

110

Each

1,766.000

6 6



Bolt

~~1111~~ 11/10/3

Location

Loc Qty

Loc Code

ST357

1766

118078

594

118351

172

118706

500

118838

500

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Page 3

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Work Order ID: 74098

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 9/28/2011

Required Date: 9/30/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,297.000

6



Nut

Location

Loc Qty

Loc Code

ST300

4297

117441

51

117601

637

117885

609

118451

2000

118927

1000

NAS1149F0432P

Purchased

No

110

Each

218.0000

12



Washer

Location

Loc Qty

Loc Code

ST275

218

117291

8

118612

10

118840

200

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Item ID: D350-607-445

BOM Type: Production

Status	Item ID	Rev	Name	Start Date	Quantity	Pe	UOM	Stop Date	Route	Seq	ID	Scrap	Quantity	Comments	Date	Last Mod	Add Date
	AN4-13A		Bolt	4/05/10	6.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	D350-607-411		Quick Release Bas...	4/05/10	1.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	D3911-041		Basket Installatio...	4/05/10	1.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	D3911-043		Aft Eyebolt Receiv...	4/05/10	1.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	D3912-041		Eyebolt Receiver...	4/05/10	1.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	D4032-041		Short Basket Asse...	4/15/10	1.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	D4085-1		Placard, Instructio...	4/05/10	1.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	MS21042L4		Nut	4/05/10	6.0000		Each		110				0.0000		4/19/10 2:...		4/15/10
	NAS1149F0432P		Washer	4/05/10	12.0000		Each		110				0.0000		4/19/10 2:...		4/15/10

79129

-74098